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SERVICE INFORMATION LETTER

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Subject PT6A-140/A/AG Time Between Overhaul and Hot Section Inspection Interval

Applicability PT6A-140, PT6A-140A & PT6A-140AG

Reference PT6A-140 Maintenance Manual P/N 3075742

PT6A-140A Maintenance Manual P/N 3077182 PT6A-140AG Maintenance Manual P/N 3079582

Since the entry into service of the PT6A-140 in December 2012 and PT6A-140AG in March 2015, Pratt & Whitney Canada Corp. (P&WC) have delivered close to 500 engines, accumulating over 500,000 flight hours. The reliability of the PT6A-140 series has proven to be excellent with no Basic InFlight ShutDown (BIFSD). Additionally, P&WC have evaluated a number of engines at overhaul, including some that were operated to Option B Time Between Overhaul (TBO) at 6,000 hours. The condition of all engines at overhaul is representative of very good service experience and reliability, with no significant findings.

Based on demonstrated reliability and substantiated condition of engines at overhaul, P&WC is pleased to announce an increase of the basic industry TBO interval applicable to PT6A-140, PT6A-140A and PT6A-140AG from 3,600 hours to 4,000 hours. The Hot Section Inspection (HSI) recommended interval is also increased from 1,800 hours to 2,000 hours (no change to HSI based on Engine Condition Trend Monitoring). The PT6A-140 and PT6A-140AG Maintenance Manuals were revised to reflect this change, the PT6A-140A

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manual will be updated in an upcoming revision. Please note that this recommendation is subject to approval from each operator's Airworthiness Authority.

Additionally, P&WC is now offering a TBO harmonization for operators with mixed fleet of PT6A-114/A and PT6A-140 engines. As such, operators with a valid P&WC-recommended TBO extension for PT6A-114/A may apply this recommendation to PT6A-140 engines in their fleet. Based on the current service experience of the PT6A-140. TBO harmonization will be limited to 6.000 For example, an operator with a P&WC-recommended TBO of 5,600 hours for PT6A-114/A engines may apply this TBO for their PT6A-140 engines. However, an operator with an 8,000 hours P&WCrecommended TBO for PT6A-114/A engines would limit their PT6A-140 engine TBO to 6,000 hours. Nevertheless, additional extension will be possible through sampling under Option A TBO.

Until the EMM is revised, operators wanting to benefit from the TBO harmonization may apply to P&WC using the forms in Figure 1 and Figure 2 of this Service Information Letter. Noting, there are key requirements in order to benefit from the TBO harmonization:

- Factory built engines or engines overhauled/repaired at a P&WC service center or a P&WC Designated Overhaul Facility (DOF).
- Engines that incorporate only P&WC parts originally supplied by P&WC or its authorized distributors or components repaired in accordance with P&WC approved repair process.
- Engines that are operated within the limitations of the relevant aircraft operating manuals and are maintained in accordance with the appropriate P&WC Instructions for Continued Airworthiness.
- An active Flight Data Acquisition Storage and Transmission (FAST) system with automatic data upload (cellular network) on all PT6A-140 powered aircraft.

P&WC would like to take this opportunity to highlight the benefits of engine health monitoring. On the PT6A-140 series, it is made possible by the FAST system. In addition to Engine Condition Trend Monitoring (ECTM), the FAST system allows exceedance as well as turbine blades creep monitoring. Moreover, with the data transmission capability of the FAST system, data can be uploaded automatically after each flight using regular cellular network, allowing quick preventive maintenance recommendations while reducing workload for mechanics. ECTM allows for early detection of engine performance changes, which can be beneficial in scheduling the required corrective or preventive maintenance and consequently, reducing unscheduled maintenance, thus reduce operating cost.

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For further information, please contact your local P&WC Field Support Representative or the P&WC Customer Help Desk, Tel +1 450-647-8000 or +1-800-268-8000. We can also be reached at cfirst@pwc.ca, or our website www.pwc.ca.

Yours truly,

PRATT & WHITNEY CANADA CORP.

Francis Marotte Customer Manager

Frai TThe

PT6A Customer Engineering

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Figure 1 - PT6A-140 Time Between Overhaul Harmonization Request Form

Company Name	Telephone						
Company Address							
Common Contact							
	Title						
Email	Telephone						
Maintenance Facility							
Contact Name							
Email	Telephone						
The engines are factory built engines or engines overhauled/repaired at a P&WC service center or a P&WC Designated Overhaul Facility (DOF).	Conforms YES NO () ()	Comments:					
The engines incorporate only P&WC parts originally supplied by P&WC or its authorized distributors or components repaired in accordance with P&WC approved repair process.	Conforms YES NO () ()	Comments:					
Engines are operated within the limitations of the relevant aircraft operating manuals and are maintained in accordance with the appropriate P&WC Instructions for Continued Airworthiness.	Conforms YES NO () ()	Comments:					
PT6A-140 powered aircraft have the FAST system installed and functional. Automatic data upload feature is enabled with an active Data Analysis Center (DAC) subscription.	Conforms YES NO () ()	Comments:					
 Aircraft powered by PT6A-114/A engines are operated under similar missions as PT6A-140 powered aircraft. Moreover, maintenance is consistent across all engine models 	Conforms YES NO	Comments:					
Latest PT6A-114/A TBO recommendation from P&WC.	TBO:						
7. Engine internal wash interval.	STP Letter: Compressor:	Comments:					
•	Turbine:	Confinents.					
8. Fuel nozzle inspection interval.	Interval:	Comments:					
	Concurrent borescope inspection () Yes						
I hereby attest that the information prov data to support the harmonization of Ti	vided herein is exact to the best of my knowledge a me Between Overhaul.	and that I may be requested to provide additional					
Completed by:							
Name (printed)	Signature	Date (DD/MM/YYYY)					

Return completed form to: pt6atboevaluation@pwc.ca

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Figure 2 - Fleet Information (all engine models)

Engine Model	Serial Number	TTSN	TTSO	Time Date*	TTSO at induction into the fleet	Date of entry in service or last overhaul	Shop where the last overhaul was performed

^{*} Date on which the engine times were recorded.

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